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(54) **HOT MELT ADHESIVE COMPOSITION FOR BONDING WPP SUBSTRATES**

(75) Inventors: **Richard A. Miller**, White Bear Ave., MN (US); **Andres I. Sustic**, Woodbury, MN (US)

(73) Assignee: **H. B. Fuller Company**, St. Paul, MN (US)

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(58) **Field of Classification Search**

USPC ..... 524/270, 292, 293; 525/285, 416, 74  
See application file for complete search history.

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*Primary Examiner* — Ellen S Wood

(74) *Attorney, Agent, or Firm* — Kirsten Stone; Allison Johnson

(57) **ABSTRACT**

The invention relates to a hot melt adhesive composition including an amorphous poly-alpha-olefin, an amorphous propylene/butene copolymer, a grafted polyethylene, and a wax. The hot melt adhesive composition can be used for bonding woven polypropylene substrates. The invention also provides an adhesive bonded woven polypropylene bag.

**23 Claims, No Drawings**